



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

013430

D350-607-541GB
Job Sheet 203109



Part No: D350-607-541GB

Job Qty: 1 pcs

Part Name: Quick Release Heli-Utility-Basket™ Long, HD Lid, Spacepod™/Squirrel Cheek Comp.



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/8/19

Job Tracking No:

Due Date: 12/16/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D35-607-3 REV.F IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	Packaging 1 - Pick Kit	1 pcs	12/16/19		0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	

DEC 12 2019

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S240109



Part: D350-607-541GB

Job No: 203109

Serial No/Batch: S240109

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH94 - 14 Issue 7, FAA STC SR002131

120 QC 4	1 pcs	12/16/19	0.00 0.00	Packaging 1 - 31		
				Packaging 1 - 32		
				Packaging 1 - 33		
				Packaging 1 - 34		
				Packaging 1 - 35		
				Packaging 1 - 36		
				QC 4 - 28		
				QC 4 - 58		
				QC 4 - 69		
				QC 4 - 9		
				QC 4 - 46		
				QC 4 - 68		
				QC 4 - 72		
QC 4 - 74		DAS 78				
QC 4 - 75		9-89				
QC 4 - 78						
130 Packaging 1-2 - Pick Kit - B4B 1 pcs		12/16/19	0.00 0.00	Packaging 1 - 1 - B4B		
				Packaging 1 - 2 - B4B		
				Packaging 1 - 3 - B4B		
				Packaging 1 - 4 - B4B		
				Packaging 1 - 5 - B4B		
				Packaging 1 - 6 - B4B		
				Packaging 1 - 7 - B4B		
				Packaging 1 - 8 - B4B		
				Packaging 1 - 9 - B4B		
				Packaging 1 - 10 - B4B		
				Packaging 1 - 11 - B4B		
				Packaging 1 - 12 - B4B		
				Packaging 1 - 13 - B4B		
				Packaging 1 - 14 - B4B		
				Packaging 1 - 15 - B4B		
				Packaging 1 - 16 - B4B		
				Packaging 1 - 17 - B4B		
				Packaging 1 - 18 - B4B		
				Packaging 1 - 19 - B4B		
				Packaging 1 - 20 - B4B		
				Packaging 1 - 21 - B4B		
				Packaging 1 - 22 - B4B		
				Packaging 1 - 23 - B4B		
				Packaging 1 - 24 - B4B		
				Packaging 1 - 25 - B4B		DAS 78
				Packaging 1 - 26 - B4B		9-89
				Packaging 1 - 27 - B4B		
				Packaging 1 - 28 - B4B		
				Packaging 1 - 29 - B4B		
				Packaging 1 - 30 - B4B		
				Packaging 1 - 31 - B4B		
				Packaging 1 - 32 - B4B		
				Packaging 1 - 33 - B4B		
				Packaging 1 - 34 - B4B		
				Packaging 1 - 35 - B4B		
				Packaging 1 - 36 - B4B		
135 DC - 1	1 pcs	12/16/19	0.00 0.00	DC - 1	DAS 21	DEC 1 6 2019
				DC - 2	9-89	
140 QC 21 - FG	1 pcs	12/16/19	0.00 0.00	QC 21 - FG - 21		
				QC 21 - FG - 70	DAS 21	
				QC 21 - SA - 53	9-89	DEC 1 6 2019
Part Op 110 - (Pick Kit)						
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)						

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PKC

130 - (Pick Kit) Package as per PPPD350-607-541
135 - (Document Control) Photocopy bluefile & type labels per PPP D350-607-541 CHG008
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C4	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5279657
AN4-13A	Bolt	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5228670
AN4C15	BOLT	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5257315
D2690-6	Lanyard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5229174
D3912-041	Eyebolt Receiver Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5275620
D4085-3	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5221132
D4086-200	Placard, Max Load	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5231292
D4150-041	Attachment Arm Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5241009
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5283331
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5233600
D4917-300	Placard, Max Load	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5231303
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5222372
MS21042L4	Nut	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5228017
MS24665-151	Cotter Pin	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5104455
NAS1149C0463R Washer (AN960C416)		3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5104325-1
NAS1149F0432P Washer (AN960-416L)		12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5225492
NAS1515H4L Washer		2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5225802
D350-607-511 GB AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH		1 pcs (1 ea)	120-QC 4	5237348
D4030-041 GB Long Basket Assembly (350)		1 pcs (1 ea)	120-QC 4	5239104

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN310C4	1	63	0
	AN4-13A	6	1,280	0
	AN4C15	1	32	0
	D2690-6	1	63	0
	D3912-041	1	5	0
	D4085-3	1	25	0
	D4086-200	1	39	0
	D4150-041	1	2	0
	D4151-041	1	6	0
	D4151-043	1	8	0
	D4917-300	1	39	0
	MS17984-C413	1	36	0
	MS21042L4	6	4,040	0
	MS24665-151	1	118	0
	NAS1149C0463R	3	297	0
	NAS1149F0432P	12	1,193	0
	NAS1515H4L	2	256	0
	D350-607-511	1	4	0
	D4030-041	1	5	0
120-QC 4				

Part Specifications

Specifications could not be found.

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